

# **Occupation Profile**

Modern Apprenticeship in Fashion & Textile Manufacture and Aftercare at SCQF Level 5

Approved by: Fashion & Textiles Technical Expert Group

Approved date: July 2025



#### **Purpose:**

This occupation profile consists of 65 National Occupational Standards (NOS) routinely carried out in Fashion & Textile Manufacture and Aftercare roles. Collectively these describe all the performance requirements and knowledge and understanding requirements apprentices need to demonstrate competence in the occupation. Each NOS is set out as follows:

• Unique Reference Number (URN), title, SCQF Level and SCQF Credit



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## **Mandatory National Occupational Standards (NOS)**

These occupational standards are mandatory and must be achieved in the following specialist pathways

### **Leather, Sewn Products and Textile Manufacturing:**

- Health, safety & security at work
- Contribute to achieving product quality

#### **Textile Care:**

- Maintain Effective Working Relationships
- Health, safety & security at work



## **Leather Manufacturing**

Apprentices on the Leather Manufacturing pathway will be expected to achieve a selection of optional outcomes by the end of their apprenticeship.

Carry out chemical or mechanical processes to hide, skins and leather (URN: UKFTFLG9)

Carry out operations in footwear and leathergoods manufacture (URN: UKFTFLG22)

Carry out cutting operations for footwear and leathergoods manufacture (URN: UKFTFLG12)

Coordinate fashion and textiles waste for reuse (URN: UKFTSFTM1)

Coordinate fashion and textiles waste for recycling (URN: UKFTSFTM2)

Finish footwear and leathergoods (URN: UKFTFLG20)

Inspect finished footwear and leathergoods (URN: UKFTFLG21)

Maintain Effective Working Relationships at Work (URN: SKSLDC25)

Monitor and Maintain Environmental Conditions in Your Area of Responsibility (URN: PROWB3)

Organise and maintain own work area in manufacturing (URN: UKFTFLG25)

Product test footwear and leathergoods (URN: UKFTFLG2)

Prove colour recipes for bulk production (URN: UKFTMTSP27)

Reduce fashion and textiles production waste (URN: UKFTSFTM4)

Repair and alter fashion and textiles products and materials (URN: UKFTSFTM3)

Sell footwear, leathergoods, care and ancillary products (URN: UKFTFLG28)



## **Sewn products Manufacturing**

Apprentices on the Sewn Products Manufacturing pathway will be expected to achieve a selection of optional outcomes by the end of their apprenticeship.

Carry out the sewing process for clothing and related items (URN: UKFTMTSP41)

Carry out the seam sealing process in the production of clothing and related items (URN: UKFTMTSP42)

Carry out pressing in the sewing room (URN: UKFTMTSP43)

Coordinate fashion and textiles waste for reuse (URN: UKFTSFTM1)

Coordinate fashion and textiles waste for recycling (URN: UKFTSFTM2)

Cut materials for manufacturing sewn products (URN: UKFTMTSP40)

Improve own efficiency, uality and work practice (URN: UKFTMTSP10)

Maintain Effective Working Relationships at Work (URN: SKSLDC25)

Maintain production machinery and e uipment (URN: UKFTMTSP16)

Monitor uality control procedures in the textiles industry (URN: UKFTMTSP7)

Monitor and Maintain Environmental Conditions in Your Area of Responsibility (URN: PROWB3)

Organise and maintain own work area in manufacturing (URN: UKFTFLG25)

Produce samples (URN: SKSAMT19)

Reduce fashion and textiles production waste (URN: UKFTSFTM4)

Repair and alter fashion and textiles products and materials (URN: UKFTSFTM3)

Repair and alter textile Items (URN: UKFTTCS16)





## **Textile care**

Apprentices on the Textile Care pathway will be expected to achieve a selection of optional outcomes by the end of their apprenticeship.

Classify textile items and make up loads for cleaning (URN: UKFTTCS3)

Clean textile items by dry-cleaning process (URN: UKFTTCS13)

Clean textile items using wet-cleaning processes (URN: UKFTTCS20)

Collect soiled textile items and deliver cleaned textile items to customers (URN: UKFTTCS1)

Coordinate fashion and textiles waste for recycling (URN: UKFTSFTM2)

Coordinate fashion and textiles waste for reuse (URN: UKFTSFTM1)

Dry and finish textile items following wet-cleaning (URN: UKFTTCS21)

Dry-finish and inspect textile items using a tunnel finisher (URN: UKFTTCS10)

Finish textile items after dry cleaning (URN: UKFTTCS14)

Inspect and dispatch cleaned textile items (URN: UKFTTCS15)

Launder textile items safely by continuous tunnel washing processes (URN: UKFTTCS5)

Launder textile items using the washing process (URN: UKFTTCS4)

Maintain Effective Working Relationships (URN: SKSLWDC25)

Manage the safe use of continuous tunnel washers (URN: UKFTTCS19)

Monitor and maintain dry cleaning equipment (URN: UKFTTCS17)



Press and finish textile items following laundry (URN: UKFTTCS8)

Process Cabinet Roller Towels (URN: UKFTTCS6)

Process Flat Work through Calendars (URN: UKFTTCS9)

Provide Textile Care Customer Services (URN: UKFTTCS2)

Reduce fashion and textiles production waste (URN: UKFTSFTM4)

Remove stains on textile items through cleaning processes (URN: UKFTTCS12)

Repair and alter fashion and textiles products and materials (URN: UKFTSFTM3)

Repair and alter textile items (URN: UKFTTCS16)

Take responsibility for own health, safety and security at work in the textile care services sector (URN: UKFTTCS22)

Tumble-dry textile items (URN: UKFTTCS7)

Use a safe system for unblocking continuous tunnel washers (URN: UKFTTCS18)



## **Textile manufacturing**

Apprentices on the Textile Manufacturing pathway will be expected to achieve a selection of optional outcomes by the end of their apprenticeship.

Control the efficiency of textile production (URN: UKFTMTSP12)

Control the efficiency of the weaving process (URN: UKFTMTSP5)

Coordinate fashion and textiles waste for recycling (URN: UKFTSFTM2)

Coordinate fashion and textiles waste for reuse (URN: UKFTSFTM1)

Dye fabric and sewn products (URN: UKFTMTSP44)

Improve own efficiency, quality and work practice (URN: UKFTMTSP10)

Maintain Effective Working Relationships at Work (URN: SKSLDC25)

Maintain production machinery and equipment (URN: UKFTMTSP16)

Maintaining the Handloom for Harris Tweed Weaving (URN: SKSHHT1)

Manufacture needle punched non-woven materials (URN: UKFTMTSP32)

Manufacture woven textiles (URN: UKFTMTSP4)

Monitor and Maintain Environmental Conditions in Your Area of Responsibility (URN: PROWB3)

Monitor quality control procedures in the textiles industry (URN: UKFTMTSP7)

Perform manual textile operations (URN: UKFTMTSP14)

Perform textile testing operations (URN: UKFTMTSP15)

Preparation for Weaving Harris Tweed on a Handloom (URN: SKSHHT2)

Prepare for textile manufacturing operations (URN: UKFTMTSP11)

Prepare the warp for weaving (knotting or headling) (URN: UKFTMTSP3)

**Print fabric (URN: UKFTMTSP45)** 

Produce and load the warp (URN: UKFTMTSP2)

Produce textile products (URN: UKFTMTSP13)

Reduce fashion and textiles production waste (URN: UKFTSFTM4)

Repair and alter fashion and textiles products and materials (URN: UKFTSFTM3)

Support textiles production operations (URN: UKFTMTSP9)

Weaving Harris Tweed using a Handloom (URN: SKSHHT3)